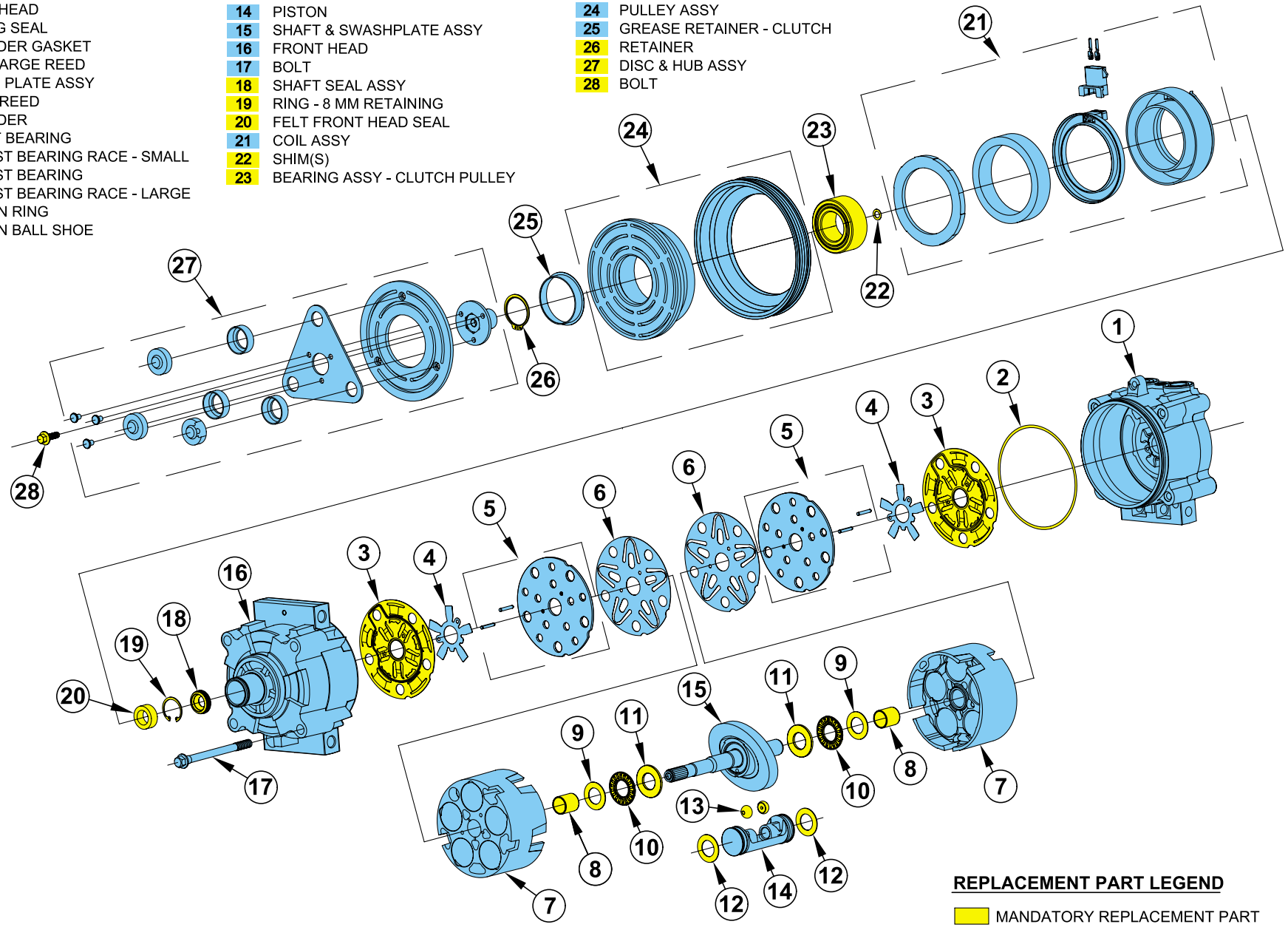
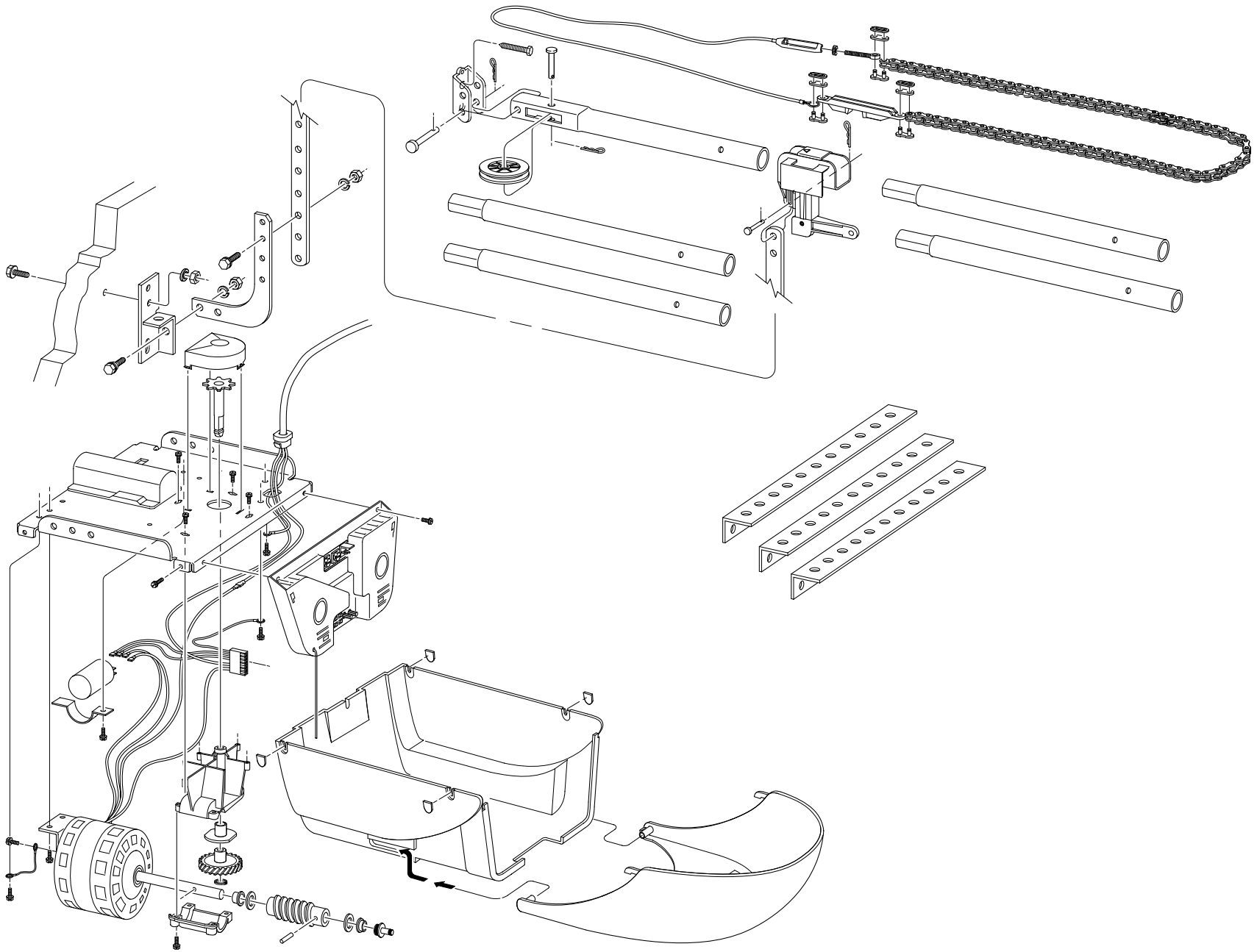
1 REAR HEAD
2 O-RING SEAL
3 CYLINDER GASKET
4 DISCHARGE REED
5 VALVE PLATE ASSY
6 INLET REED
7 CYLINDER
8 SHAFT BEARING
9 THRUST BEARING RACE - SMALL
10 THRUST BEARING
11 THRUST BEARING RACE - LARGE
12 PISTON RING
13 PISTON BALL SHOE
14 PISTON
15 SHAFT & SWASHPLATE ASSY
16 FRONT HEAD
17 BOLT
18 SHAFT SEAL ASSY
19 RING - 8 MM RETAINING
20 FELT FRONT HEAD SEAL
21 COIL ASSY
22 SHIM(S)
23 BEARING ASSY - CLUTCH PULLEY
24 PULLEY ASSY
25 GREASE RETAINER - CLUTCH
26 RETAINER
27 DISC & HUB ASSY
28 BOLT

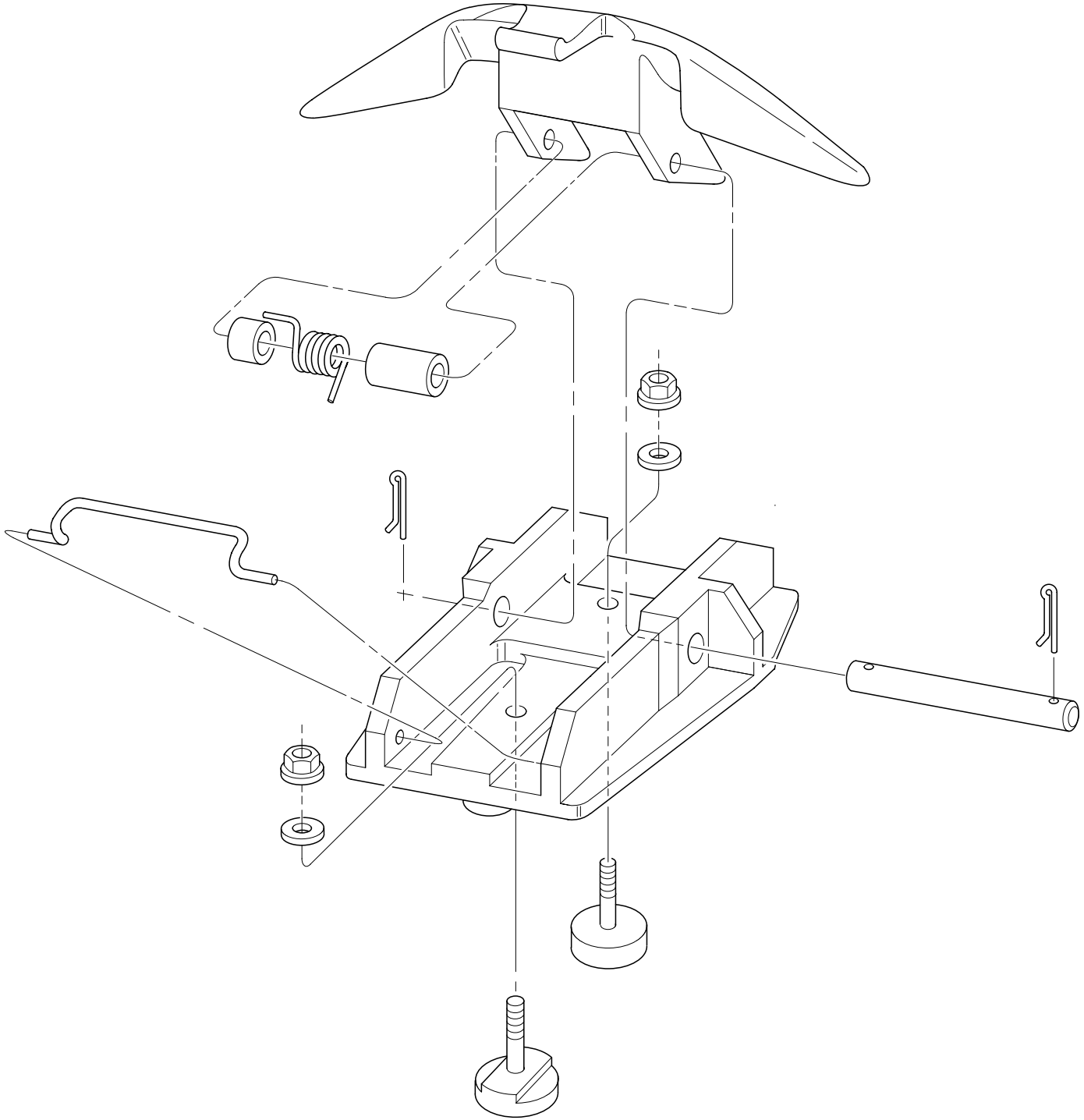


REPLACEMENT PART LEGEND

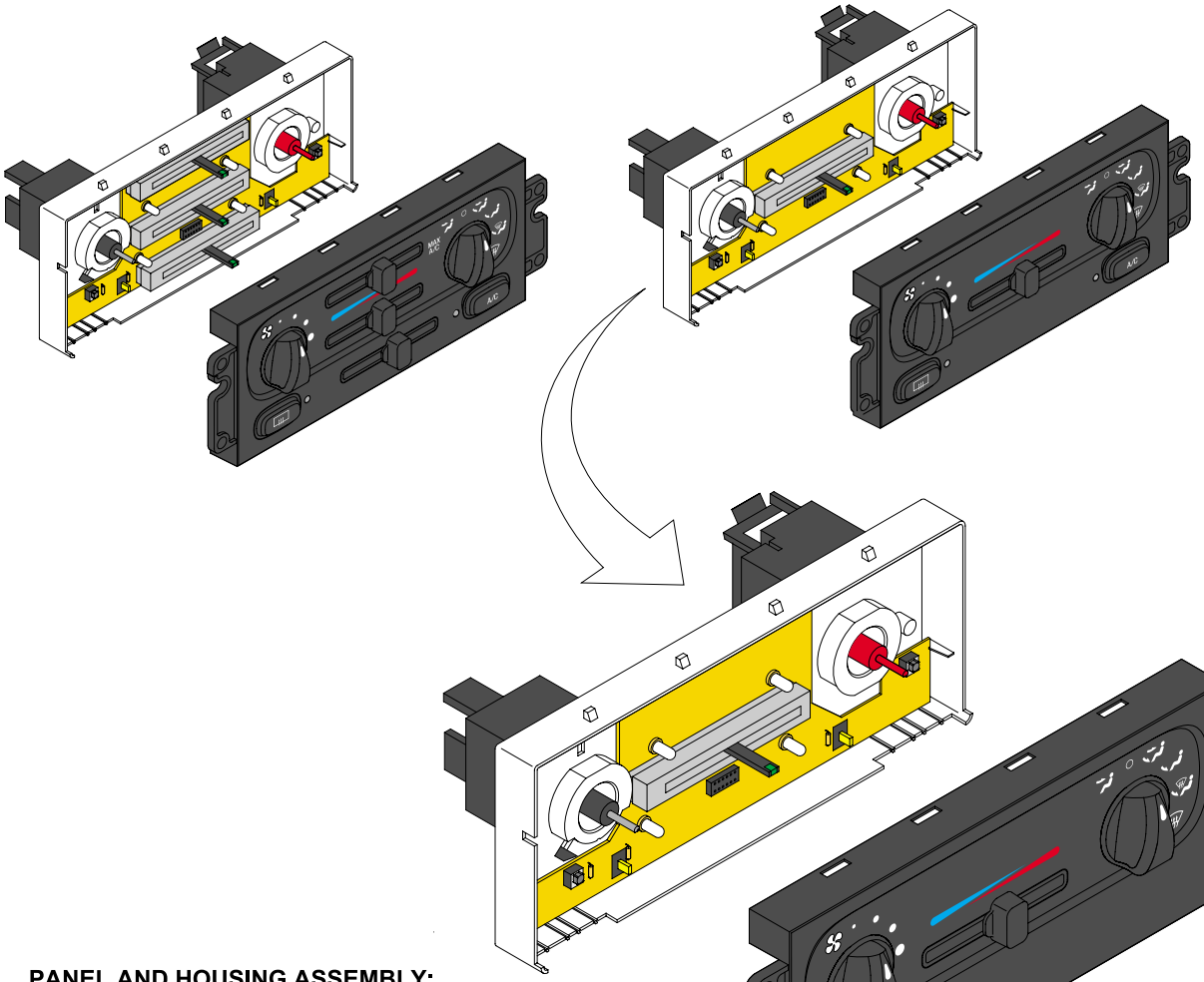
MANDATORY REPLACEMENT PART
REPLACED AS NECESSARY

A/C COMPRESSOR



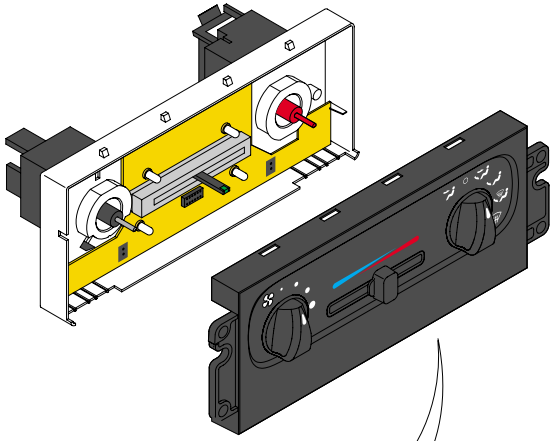


CONTROL PANEL ASSEMBLY



PCB:

- USE EXISTING PCB FOR NON-AUX. A/C CONTROL. NOTE: ABENCE OF SIGNAL FROM A/C SWITCH WILL NOT CONFUSE THE CLUSTER

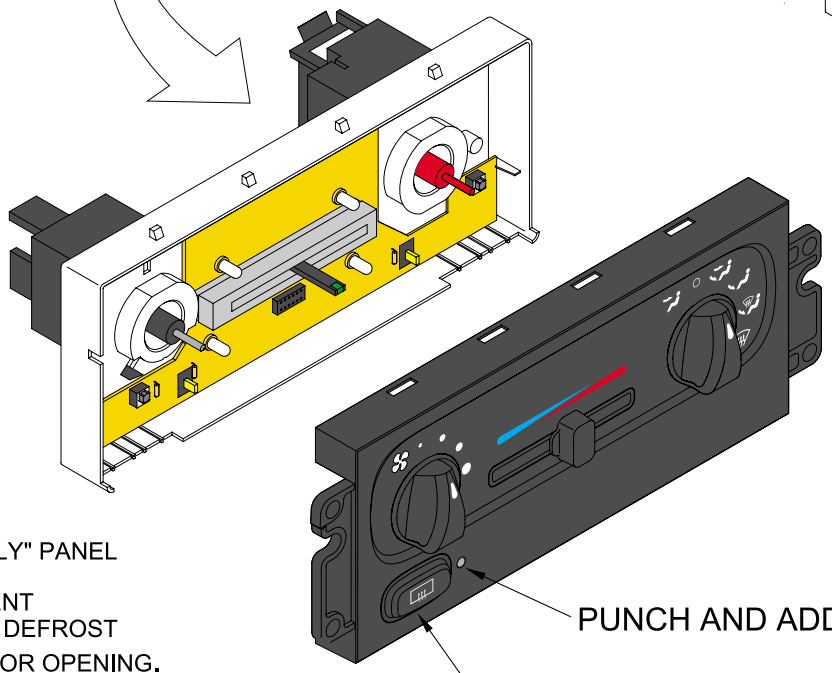


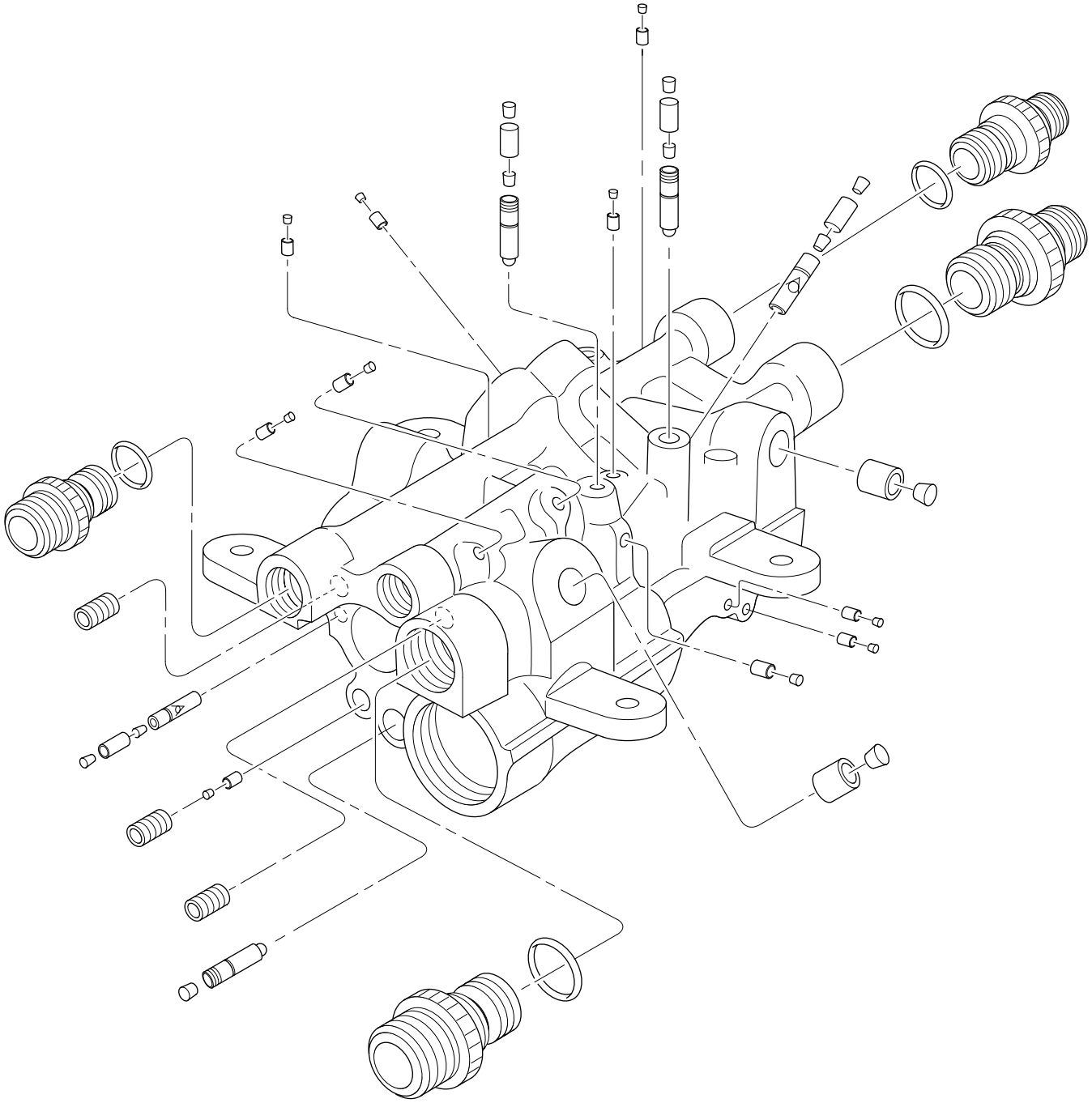
APPLIQUE:

- SILK SCREEN GRAPHICS FOR HEATER ONLY
- USE FORMING AND PUNCHING TOOL FOR EXISTIN(NON-AUX. A/C CONTROL (SEE EXCEPTION).
- EXCEPTION FOR THIS COMPONENT ONLY: REMOV THE PUNCHES FOR A/C PUSH BUTTON AND LED INDICATOR OPENINGS.

PANEL AND HOUSING ASSEMBLY:

- USE TOOLING FOR "HEATER ONLY" PANEL
- (SEE EXCEPTION). EXCEPTION FOR THIS COMPONENT ONLY: PLACE INSERT FOR REAR DEFROST PUSH BUTTON AND LED INDICATOR OPENING.



PUNCH AND ADD JEWEL

PUNCH AND ADD REAR DEFROST