Typical Rack and Pinion Power Assisted Steering System

- C-III PUMP 3A674
  (Note: Some system applications utilize C-II PUMP)
- STEERING COLUMN 3C524
- RACK AND PINION GEAR 3504
- C-III PUMP RESERVOIR 3R700 / 3E764
- LOW PRESSURE LINES 3A713
- HIGH PRESSURE LINES 3A719
- COOLER ASSEMBLY 3D764
- RESERVOIR
- Cooler
- Low Pressure Line
- High Pressure Line
- Intermediate Shaft
- Rack and Pinion Gear
- Steering Column
- Tie Rod End
- INTERMEDIATE SHAFT 3B676
- VARIABLE ASSIST POWER STEERING (VAPS) 3N803
This kit contains a new style blower motor that incorporates the motor and cover into one piece. Replace old style motor with new, being sure to plug extra mounting hole with left over screw to avoid any noise or air leakage.
VACUUM LINE CONNECTION FOR PROPER A/C AND 4 X 4 OPERATION

- Fully Seated
- A/C
- Route line above wire harness
- Nipple is parallel to fire wall
- 4X4